ŞANTIERUL NAVAL CONSTANȚA S.A.

CONSTANȚA SHIPYARD ESTABLISHED 1892



1. General Services

2,800 m of safe berths (fully equipped)
 Pilot & Tugboat services
 Attendance for shifting
 Various services offered:

 Shore power

- •Ballast water
- Technical water
- •Compressed air supply
- Oxygen & acetylene lines
- •Cranes (50 t to 120 t), etc.
- •Storage platforms



We can perform repair works in dock or afloat











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2. Docking Works

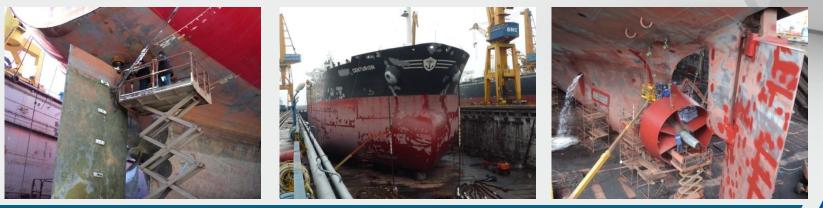
Capacity of introducing ships up to SUEZMAX/CAPESIZE

Fully equipped floating & dry docks

- •Cranes (5 t ÷ 480 t)
- •Air compressed lines
- •Oxygen & acetylenes lines

Specific docking works:

- •Sea chest o/h
- Anodic protection
- Rudder works
- •Tail shaft withdrawal
- •Propeller removal & polishing
- Anchor & anchor chains
- •Installing stern tube nozzles (MEWIS DUCT)



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3. Blasting & Painting Works

- HPFW washing up to 1,000 bar
- Grit blasting to various grades: SA1, SA2 and SA2,5
- Hydro blasting to various grades, pressure up to 2,200 bar
- Paint applications for various types of paint, including:
 - Phenolic Epoxy
 - Siliconic Antifouling

Full treatment of:

- •Hull
- •C.O.T.s & Cargo holds
- •WBTK (including PSPC)
- •Hatch covers, main deck, etc.
- •Erecting of scaffolding (available volume of scaffolding: 150,000 cbm)
- •Scaffolding daily rate: up to 5,000 cbm per 24 hours
- •Blasting daily rate: up to 6,000 sqm per 24 hours
- •Painting daily rate: up to 20,000 sqm per 24 hours

High abrasive resistant antifouling (3 components)









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4. Steel Works

Steel works renewal:

- Outer hull
- •COT & cargo holds
- •WBTK
- •Hatch covers
- Capacity for extensive steel renewal works, such as: conversions, groundings, collisions
 Stainless steel approved procedure
 Daily rate of steel removal & replacement:

up to 12 t per 24 hours

Available stock materials (abt. 2,000 t of steel)

Purchasing materials from local suppliers, within maximum 3 weeks

Soft steel:

Renewal
Manufacturing various outfitting, including galvanizing









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5. Pipe Works

- Straight pipe on deck and / or open space renewal, Sch. 4o, Sch. 8o
 Elbow / bend, Low pressure flange, Sch. 4o, Sch. 8o
 Heating coils testing / renewal / repairs
 Hydraulic pipes for valves remote control
 - Manufacturing of new hydraulic installation and cargo systems
 - Approved procedure & welding materials for stainless steel pipes









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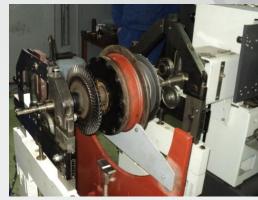


6. Mechanical & Electrical Works

- Main Engines & Auxiliary Engines Overhauling (MAN B&W, Kawasaki, Sulzer), including parts reconditioning
 - Engine's Governors & Turbo chargers Overhauling (Sulzer, MAN, Brown Bowery, Napier type)
 - Air coolers, Boilers & Heat exchangers Overhauling
 - Mooring winches, PV Valves & Pumps Overhauling
 - Lifeboats, Davits & Crane tests
 - Alternators, Electric motors Overhauling
 - Installation of electric cables









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7. Other services: Machining & Tools

LATHE MACHINES

SKODA 1600 x 1600> able to machine shafts up to 16,000 mm length, 1,600 mm diam. and 28,000 kg
2 units carrousel lathes> able to machine various parts with diameters up to 2,000 mm and 10,000 kg weight
Portable lathe for machining in-situ
Various other types of workshop lathe machines

LAPPING MACHINES

Crankshaft lapping (rotation diameter: 630 mm; weight (max.): 600 kg
 4 units lapping machines for pieces up to 350 mm diam. And max. weight up to 300 kg
 Horizontal lapping machine

GEAR CUTTING MACHINES

•3 units able to cut various types of tooth gears



OTHER MACHINES & TOOLS

- •Drilling / Milling machines
- •Shaping / Cutting machine
- •High capacity press machine
- •Roller machine



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